FORM D



UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM D

NOTICE OF SALE OF SECURITIES PURSUANT TO REGULATION D, SECTION 4(6) AND/OD

| OMB APPROVAL | | | | | | | | |
|--------------|-------------------------|------------------------|--|--|--|--|--|--|
| OMB Num | | 3235-0076 | | | | | | |
| Expires: | Apri | 1 30,2008 ge burden | | | | | | |
| Estimated | averaç | ge burden | | | | | | |
| hours per r | hours per response16,00 | | | | | | | |

SEC USE ONLY

Serial

| SECTION 4(0), AND/OR | ONTE NEGETIES |
|---|---|
| UNIFORM LIMITED OFFERING EXEMI | PTION |
| Name of Offering (check if this is an amendment and name has changed, and indicate change.) Units of Heartland Ethanol, LLC | RECEIVED |
| Filing Under (Check box(es) that apply): Rule 504 Rule 505 Rule 506 Section 4(6) Type of Filing: New Filing Amendment | SEP 0 4 2007 |
| A. BASIC IDENTIFICATION DATA | (4) |
| 1. Enter the information requested about the issuer | |
| Name of Issuer (check if this is an amendment and name has changed, and indicate change.) Heartland Ethanol, LLC | 186 3 |
| Address of Executive Offices (Number and Street, City, State, Zip Code) | Telephone Number (Including Area Code) |
| 2600 First Tennessee Plaza, Knoxville, TN 37929 | 865-525-0404 |
| Address of Principal Business Operations (Number and Street, City, State, Zip Code) (if different from Executive Offices) | Telephone Number (Including Area Code) |
| Brief Description of Business | |
| Heartland is a holding company that owns seven Illinois limited liability companies that were production facilities at strategically located sites within Illinois. | formed for the purpose of developing ethano |
| Control of the first and the formula | lease specify): PROCESSED |
| Actual or Estimated Date of Incorporation or Organization: 10 06 Actual Estim | SEP 0 7 2007 |

GENERAL INSTRUCTIONS

Who Must File: All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C.

DE

CN for Canada; FN for other foreign jurisdiction)

When To File: A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where To File: U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, D.C. 20549.

Copies Required: Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required: A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee: There is no federal filing fee.

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

ATTENTION

Failure to file notice in the appropriate states will not result in a loss of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predictated on the filing of a federal notice.

A. BASIC IDENTIFICATION DATA Enter the information requested for the following: Each promoter of the issuer, if the issuer has been organized within the past five years; Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer. Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and Each general and managing partner of partnership issuers. Beneficial Owner Executive Officer Director General and/or Check Box(es) that Apply: Promoter Managing Partner Full Name (Last name first, if individual) DeBusk, Autry O.V. Business or Residence Address (Number and Street, City, State, Zip Code) 200 DeBusk Lane, Powell, TN 37849 General and/or Promoter Beneficial Owner Executive Officer Director Check Box(es) that Apply: Managing Partner Full Name (Last name first, if individual) Langley, Fred R. Business or Residence Address (Number and Street, City, State, Zip Code) 2600 First Tennessee Plaza, Knoxville, TN 37929 Promoter General and/or Check Box(es) that Apply: Managing Partner Full Name (Last name first, if individual) W.T. Philips, Sr., Trustee, W.T. Phillips Sr. Irrevocable GSTT Trust, Business or Residence Address (Number and Street, City, State, Zip Code) 6621 Wilbanks Road, Knoxville, TN 37912 Check Box(es) that Apply: Promoter General and/or Managing Partner Full Name (Last name first, if individual) Hand Partnership, LP Business or Residence Address (Number and Street, City, State, Zip Code) 310 Radford Place, Knoxville, TN 37917 Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Haslam III, James A. Business or Residence Address (Number and Street, City, State, Zip Code) 5508 Lonas Drive, Knoxville, TN 37909 Check Box(es) that Apply: Promoter General and/or Managing Partner Full Name (Last name first, if individual) Filbert, Walker R. Business or Residence Address (Number and Street, City, State, Zip Code) 112 W. Washington St., Pittsfield, IL 62363 General and/or Check Box(es) that Apply: Promoter Beneficial Owner 📝 Executive Officer 📝 Director Managing Partner Full Name (Last name first, if individual) Hand, Raymond D. Business or Residence Address (Number and Street, City, State, Zip Code)

310 Radford Place, Knoxville, TN 37917

A. BASIC IDENTIFICATION DATA Enter the information requested for the following: Each promoter of the issuer, if the issuer has been organized within the past five years; Each beneficial owner having the power to vote or dispose, or direct the vote or disposition of, 10% or more of a class of equity securities of the issuer. Each executive officer and director of corporate issuers and of corporate general and managing partners of partnership issuers; and Each general and managing partner of partnership issuers. ☐ Beneficial Owner Executive Officer Director General and/or Check Box(es) that Apply: Promoter Managing Partner Full Name (Last name first, if individual) Torrey Jr., Charles P. Business or Residence Address (Number and Street, City, State, Zip Code) 2600 First Tennessee Plaza, Knoxville, TN 37929 Beneficial Owner Executive Officer Check Box(es) that Apply: Promoter Director General and/or Managing Partner Full Name (Last name first, if individual) Johnson, Larry L. Business or Residence Address (Number and Street, City, State, Zip Code) 2600 First Tennessee Plaza, Knoxville, TN 37929 Executive Officer General and/or Check Box(es) that Apply: Promoter Beneficial Owner Director Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Check Box(es) that Apply: Promoter Beneficial Owner Executive Officer Director General and/or Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Beneficial Owner Executive Officer General and/or Check Box(es) that Apply: Director Promoter Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Check Box(es) that Apply: Promoter Director General and/or Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code) Check Box(es) that Apply: General and/or Promoter Director Managing Partner Full Name (Last name first, if individual) Business or Residence Address (Number and Street, City, State, Zip Code)

| | | | | B. IN | VFORMATI | ON ABOU | T OFFERI | NG | | | | |
|----------------------------------|---|----------------|----------------------|----------------------|----------------------|----------------------|---|---|----------------------|------------------------------|----------------------|----------------|
| t. Has the | Has the issuer sold, or does the issuer intend to sell, to non-accredited investors in this offering? | | | | | | | | | | Yes | No |
| | | | Ansv | wer also in | Appendix, | Column 2 | , if filing u | ınder ULO | E. | | 40. | -00.00 |
| 2. What is | the minim | um investm | ent that w | ill be acce | pted from a | ny individ | ual? | | | | \$ <u>12,</u> 5 | 00.00 |
| 3. Does th | e offering p | ermit joint | ownership | p of a sing | le unit? | | | *************************************** | | | Yes | No |
| commis If a pers or states | Enter the information requested for each person who has been or will be paid or given, directly or indirectly, any commission or similar remuneration for solicitation of purchasers in connection with sales of securities in the offering If a person to be listed is an associated person or agent of a broker or dealer registered with the SEC and/or with a state or states, list the name of the broker or dealer. If more than five (5) persons to be listed are associated persons of such a broker or dealer, you may set forth the information for that broker or dealer only. | | | | | | | | | ne offering. with a state | | |
| Full Name (| Last name i | first, if indi | vidual) | | | | | | | | | |
| Business or | Residence | Address (N | umber and | Street, Ci | ty, State, Z | ip Code) | | | | | <u> </u> | |
| Name of Ass | sociated Br | oker or Dea | aler | | | | | | | | | |
| States in Wh | nich Person | Listed Has | Solicited | or Intends | to Solicit | Purchasers | | | · · · · · · | | | |
| (Check | "All States | " or check | individual | States) | | | *************************************** | | ••••• | •••••••••• | ☐ All | States |
| AL IL MT RI | AK IN NE SC | IA NV SD | AR KS NH TN | CA KY NJ TX | CO LA NM UT | ME NY VT | MD NC VA | MA ND WA | FL MI OH WV | GA MN OK WI | MS OR WY | MO PA PR |
| Full Name (| Last name | first, if indi | vidual) | | | | | | | | • | |
| Business or | Residence | Address (N | Number an | d Street, C | ity, State, | Zip Code) | | | | | | <u> </u> |
| Name of As | sociated Br | oker or Dea | aler | | | | | | | | | |
| States in Wi | nich Person | Listed Has | Solicited | or Intends | to Solicit | Purchasers | | | | | | ····· |
| (Check | "All States | s" or check | individual | States) | | | | | ····· | | All States | |
| AL IL MT RI | AK IN NE SC | IA NV SD | KS NH TN | CA KY NJ TX | CO LA NM UT | CT ME NY VT | DE MD NC VA | DC MA ND WA | FL MI OH WV | GA MN OK WI | HI MS OR WY | MO PA PR |
| Full Name (| Last name | first, if ind | ividual) | | , | | | | | • | | |
| Business or | r Residence | : Address (1 | Number an | d Street, C | City, State, | Zip Code) | | | | | | |
| Name of As | sociated B | roker or De | aler | | | | | ···• | | | | |
| States in W | hich Persor | Listed Ha | s Solicited | or Intends | to Solicit | Purchasers | ; | | | | · · · · · · · | |
| (Check | "All State: | s" or check | individual | l States) | | | | | •••••• | | ☐ A1 | l States |
| IL MT RI | AK IN NE SC | IA NV SD | AR KS NH TN | CA KY NJ TX | CO LA NM UT | CT ME NY VT | MD NC VA | MA ND WA | FL MI OH WV | GA MN OK WI | MS OR WY | MO PA PR |

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

| l. | sold. Enter "0" if the answer is "none" or "zero." If the transaction is an exchange offering, check this box \[\sum \] and indicate in the columns below the amounts of the securities offered for exchange and already exchanged. | Aggregate | Amount Already |
|----|---|---------------------|--|
| | Type of Security | Offering Price | Sold |
| | Debt | S | \$ |
| | Equity | <u></u> | \$ |
| | Common Preferred | | |
| | Convertible Securities (including warrants) | s | \$ |
| | Partnership Interests | | \$ |
| | Other (Specify Units) | § 50,277,277.00 | \$_50,277,277.00 |
| | Total | \$_50,277,277.00 | \$ 50,277,277.00 |
| | Answer also in Appendix, Column 3, if filing under ULOE. | | |
| 2. | Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "0" if answer is "none" or "zero." | Number Investors | Aggregate Dollar Amount of Purchases |
| | Accredited Investors | 36 | \$ 50,036,027.00 |
| | Non-accredited Investors | 4 | \$ 241,250.00 |
| | Total (for filings under Rule 504 only) | | \$ |
| | Answer also in Appendix, Column 4, if filing under ULOE. | | |
| 3. | If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C — Question 1. | | |
| | Type of Offering | Type of Security | Dollar Amount Sold |
| | Rule 505 | | \$ |
| | Regulation A | | \$ |
| | Rule 504 | | s |
| | Total | | \$0.00 |
| 4 | a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the insurer The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate. | • | |
| | Transfer Agent's Fees | | \$ |
| | Printing and Engraving Costs | | \$ |
| | Legal Fees | | \$_75,000.00 |
| | Accounting Fees | | \$ |
| | Engineering Fees | | s |
| | Sales Commissions (specify finders' fees separately) | _ | \$ |
| | Other Expenses (identify) | | \$ |
| | Total | | \$ 75,000.00 |

| C. OFFERING PRICE, NUMBER OF INVE | ESTORS, EXPENSES AND USE OF | PROCEEDS | |
|--|--|--|--|
| b. Enter the difference between the aggregate offering price given and total expenses furnished in response to Part C — Question 4.a. proceeds to the issuer." | This difference is the "adjusted gross | 5 | \$50,202,277.00 |
| Indicate below the amount of the adjusted gross proceed to the is each of the purposes shown. If the amount for any purpose is check the box to the left of the estimate. The total of the payments proceeds to the issuer set forth in response to Part C — Question | not known, furnish an estimate and s listed must equal the adjusted gross | l | |
| | | Payments to Officers, Directors, & Affiliates | Payments to Others |
| Salaries and fees | ,. | \$ | \$ |
| Purchase of real estate | .,,, | | . D\$ |
| Purchase, rental or leasing and installation of machinery and equipment | | | s |
| Construction or leasing of plant buildings and facilities | | \$ | s |
| Acquisition of other businesses (including the value of securiti offering that may be used in exchange for the assets or securiti issuer pursuant to a merger) | ies of another | □\$ | |
| Repayment of indebtedness | | | _ |
| Working capital | | | |
| Other (specify): Development of an ethonal production plant | | | |
| | | \$ | \$ |
| Column Totals | | \$ <u>0.00</u> | <u> 50,202,277.</u> 00 |
| Total Payments Listed (column totals added) | | . Z \$_5 | 0,202,277.00 |
| D. FEDE | RAL SIGNATURE | | |
| The issuer has duly caused this notice to be signed by the undersigned signature constitutes an undertaking by the issuer to furnish to the U the information furnished by the issuer to any non-accredited inves | J.S. Securities and Exchange Comm | ission, upon writt | ule 505, the following en request of its staff, |
| Issuer (Print or Type) Signature | A û | Date | |
| Heartland Ethanol, LLC Wall | 4 R. Filley | August 27, 200 | 7 |
| Name of Signer (Print or Type) Title of Sig | gner (Print or Type) | | |
| Walker R. Filbert Manager a | and President | | |

- ATTENTION -

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 18 U.S.C. 1001.)

| | E. STATE SIGNATURE | |
|---------|--|-------------------|
| 1. | Is any party described in 17 CFR 230.262 presently subject to any of the disqualification Yes No provisions of such rule? | |
| | See Appendix, Column 5, for state response. | |
| 2. | The undersigned issuer hereby undertakes to furnish to any state administrator of any state in which this notice is filed a notice on D (17 CFR 239.500) at such times as required by state law. | Form |
| 3. | The undersigned issuer hereby undertakes to furnish to the state administrators, upon written request, information furnished issuer to offerees. | by the |
| 4. | The undersigned issuer represents that the issuer is familiar with the conditions that must be satisfied to be entitled to the Unlimited Offering Exemption (ULOE) of the state in which this notice is filed and understands that the issuer claiming the available of this exemption has the burden of establishing that these conditions have been satisfied. | iiform ability |
| | uer has read this notification and knows the contents to be true and has duly caused this notice to be signed on its behalf by the under athorized person. | signed |
| ssuer (| (Print or Type) Signature Date | |
| leartla | and Ethanol, LLC Wulland Sulfer August 27, 2007 | |

Title (Print or Type)

Manager and President

Name (Print or Type) Walker R. Filbert

Print the name and title of the signing representative under his signature for the state portion of this form. One copy of every notice on Form D must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

| APPENDIX | | | | | | | | | | |
|----------|----------|---|--|--------------------------------------|---|--|--------------|---------|----|--|
| 1 | to non-a | to sell ccredited s in State -Item 1) | Type of security and aggregate offering price offered in state (Part C-Item 1) | | 4 Type of investor and amount purchased in State (Part C-Item 2) | | | | | |
| State | Yes | No | | Number of Accredited Investors | Amount | Number of Non-Accredited Investors | Amount | Yes | No | |
| AL | | | | | | | | | | |
| AK | | , | | | | | | | | |
| AZ | | | | | | | | | | |
| AR | | | | | | | | | | |
| CA | | | | | | | | | | |
| СО | | | | | | | | | | |
| СТ | | | | | | | | | | |
| DE | | | | | | | | <u></u> | | |
| DC | | | | | | | | | | |
| FL | | | | | | | | | | |
| GA | | a yandanda hak hakata takataka anatainisiinisii | | | | | | | | |
| ні | | | | | | | | | | |
| ID | | | | | | | | | | |
| IL | × | | \$2,077,500/Units | 24 | \$1,836,250 | 4 | \$241,250.00 | | X | |
| IN | | × | \$172,500/Units | 3 | \$172,500.00 | | | | × | |
| IA | | | | | | | | | | |
| KS | | | | | | | | | | |
| KY | | | | | | | | | | |
| LA | | | | | | | | | | |
| ME | | | | | | | | | | |
| MD | | | Programment | | | | | | | |
| MA | | | *************************************** | | | | | | | |
| MI | | | | | | | | | | |
| MN | | × | \$77,500/Units | 1 | \$77,500.00 | | | | × | |
| MS | | | | | | | | | | |

| | | | | APP | ENDIX | | | | |
|-------|--------------------------------|----------------------------------|--|--------------------------------------|--|--|--------|-----|----|
| 1 | Intend to non-a investor | I to sell accredited as in State | Type of security and aggregate offering price offered in state (Part C-Item 1) | | 5 Disqualification under State ULOE (if yes, attach explanation of waiver granted) (Part E-Item 1) | | | | |
| State | Yes | No | | Number of Accredited Investors | Amount | Number of Non-Accredited Investors | Amount | Yes | No |
| МО | | х | \$30,000/Units | 1 | \$30,000.00 | | | | × |
| MT | | | | | | | | | |
| NE | | | | | | | | | |
| NV | | | | | | | | | |
| NH | | | | | | | | | |
| NJ | | | | | | | | | |
| NM | | | | | | | | | |
| NY | | | - | | | | | | |
| NC | | | | | | | | | |
| ND | | | | | | | | | |
| ОН | | | | | | | | | |
| ОК | | | | | | | | | |
| OR | | | | | | | | | |
| PA | | | | | | | | | |
| RI | | | | | | | | | |
| SC | , | | | | | | | | |
| SD | | | | | | | | | |
| TN | | × | \$47,792,277/Units | 6 | \$47,792,277 | | | | × |
| TX | | × | \$77,500/Units | 1 | \$77,500.00 | | | | × |
| UT | | | | | | | | | |
| VT | | | | | | | | | |
| VA | | | | | | | | | |
| WA | | | 7.00 | | | | | | |
| wv | | | | | | | | | |
| WI | | | The state of the s | | | | | | |

APPENDIX

| | APPENDIX | | | | | | | | | | | |
|-------|----------------------|--|--|--------------------------------------|--|--|--------|-----|----|--|--|--|
| 1 | | 2 | 3 | | 4 | | | | | | | |
| | to non-a investor | to sell ccredited s in State -Item 1) | Type of security and aggregate offering price offered in state (Part C-Item 1) | | Type of investor and amount purchased in State (Part C-Item 2) | | | | | | | |
| State | Yes | No | | Number of Accredited Investors | Amount | Number of Non-Accredited Investors | Amount | Yes | No | | | |
| WY | | | | | | | | | | | | |
| PR | | | | | | | | | | | | |

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